

ZDH-ZERT GMBH CERTIFIES THAT THE ORGANIZATION



IS CERTIFIED TO HAVE PROVIDED EVIDENCE TO THE EXTENT SPECIFIED IN THE ATTACHMENT THAT THE QUALITY REQUIREMENTS FOR WELDING IN ACCORDANCE WITH

DIN EN ISO 3834-2

ARE FULFILLED.

PERIOD OF VALIDITY FROM 03.07.2017 UNTIL 02.07.2020 CERTIFICATE REGISTRATION NO.: QMS 0114139-00-02 Bonn, 14.06.2017

bipl.-Ing. René Lövenich Head of Certification Body

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ATTACHEMENT TO CERTIFICATE NO.: QMS 0114139-00-02

TECHNICAL SPECIFICATION: DIN EN ISO 3834-2:2006-03 - QUALITY REQUIREMENTS FOR THE FUSION

WELDING OF METALLIC MATERIALS - PART 2: COMPREHENSIVE - QUALITY

REQUIREMENTS

WELDING PROCESS(ES): 111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE

135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE 136 - MAG - ACTIVE GAS METAL ARC WELDING WITH FLUX CORED ELECTRODE 138 - MAG - ACTIVE GAS METAL ARC WELDING WITH METAL CORED ELECTRODE

141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE ELECTRODE

BASE MATERIALS(S): S235, S275, S355 S460, S690 IN ACCORDANCE WITH EN 10025-2

17 MNCR 5-3 (1.8715)

1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH EN 10088

RESPONSIBLE WELDING

WITH DIN EN ISO 4063

PARAMETERS IN ACCORDANCE

SUPERVISOR:

DIPL.-ING. (FH) JÜRGEN BREUER BORN 03.08.1979 INTERNATIONAL WELDING ENGINEER/ IWE (DVS/IIW)

REPRESENTATIVE: NN

COMMENTS: THIS CERTIFICATE IS ISSUED ON THE BASIS OF THE ASSESSMENT PERFORMED

ON 18.05.2017