



DIN EN ISO 3834

ZDH-ZERT GMBH CERTIFIES THAT THE ORGANIZATION



IS CERTIFIED TO HAVE PROVIDED EVIDENCE TO THE EXTENT SPECIFIED IN THE ATTACHMENT
THAT THE QUALITY REQUIREMENTS FOR WELDING IN ACCORDANCE WITH

DIN EN ISO 3834-2

ARE FULFILLED.

PERIOD OF VALIDITY FROM 03.07.2021 UNTIL 02.07.2022
CERTIFICATE REGISTRATION NO.: **QMS 0114139-00-02**
Bonn, 19.07.2021

Dipl.-Ing. René Lövenich
Head of Certification Body



ATTACHEMENT TO CERTIFICATE NO.: **QMS 0114139-00-02**

TECHNICAL SPECIFICATION:	DIN EN ISO 3834-2:2006-03 - QUALITY REQUIREMENTS FOR THE FUSION WELDING OF METALLIC MATERIALS - PART 2: COMPREHENSIVE - QUALITY REQUIREMENTS
WELDING PROCESS(ES):	111 - E - ARCH WELDING 135 - MAG - METAL ACTIVE GAS WELDING
PARAMETERS IN ACCORDANCE WITH DIN EN ISO 4063	136- MAG - FILLING WIRE WELDING (RUTILE) 138 - MAG - FILLING WIRE WELDING 141 - TIG - TUNGSTEN INERT GAS WELDING 136 - MAG - METAL ACTIVE GAS WELDING WITH WELDING POWDER FILLED WIRE ELECTRODE
BASE MATERIAL(S):	S235, S275, S355, S460, S690 IN ACCORDANCE WITH EN 10025-2 17MNCr5-3 (1.8715) HARDOX 1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH EN 10088
RESPONSIBLE WELDING SUPERVISOR:	JÜRGEN BREUER BORN 03.08.1979 WELDING ENGINEER/IWE (DVS/IIW)
REPRESENTATIVE:	N.N.
COMMENTS:	THIS CERTIFICATE IS ISSUED ON THE BASIS OF THE ASSESSMENT PERFORMED ON 20.05.2021.