



DIN EN ISO 3834

ZERTIFIKAT
CERTIFICATE CERTIFICAT CERTIFICADO CERTIFICAT

ZDH-ZERT GMBH CERTIFIES THAT THE ORGANIZATION



JOEST GMBH + CO. KG
GEWERBESTRAÙE 28 - 32
48249 DÜLMEN

IS CERTIFIED TO HAVE PROVIDED EVIDENCE TO THE EXTENT SPECIFIED IN THE ATTACHMENT
THAT THE QUALITY REQUIREMENTS FOR WELDING IN ACCORDANCE WITH

DIN EN ISO 3834-2

ARE FULFILLED.

PERIOD OF VALIDITY FROM 03.07.2026 UNTIL 02.07.2029
CERTIFICATE REGISTRATION NO.: QMS 0114139-00-03
Bonn, 27.07.2026



Dipl.-Ing. (DH) Markus Jäger
Head Welding Technology



ATTACHEMENT TO CERTIFICATE NO.: **QMS 0114139-00-03**

TECHNICAL SPECIFICATION:	DIN EN ISO 3834-2:2021-08 – QUALITY REQUIREMENTS FOR THE FUSION WELDING OF METALLIC MATERIALS – PART 2: COMPREHENSIVE – QUALITY REQUIREMENTS
WELDING PROCESS(ES):	111 - E - MANUAL METAL ARC WELDING WITH COVERED ELECTRODE
PARAMETERS IN ACCORDANCE WITH DIN EN ISO 4063	131 - MIG - INERT GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE 135 - MAG - ACTIVE GAS METAL ARC WELDING WITH SOLID WIRE ELECTRODE 138 - MAG - FÜLLDRAHTSCHWEIßEN 141 - WIG - TUNGSTEN INERT GAS WELDING WITH SOLID WIRE ELECTRODE 136 - MAG - ACTIVE GAS METAL ARC WELDING WITH WELDING POWDER FILLED WIRE ELECTRODE
BASE MATERIAL(S):	S235, S275, S355 IN ACCORDANCE WITH EN 10025-2 1.4301, 1.4307, 1.4401, 1.4404, 1.4541, 1.4571 IN ACCORDANCE WITH EN 10088 S355MC IN ACCORDANCE WITH EN 10149-2 S460Q, S500Q, S550Q, S620Q, S690Q IN ACCORDANCE WITH EN 10025-6 DILIDUR 400 V HARDOX
RESPONSIBLE WELDING SUPERVISOR:	JÜRGEN BREUER BORN 03.08.1979 WELDING ENGINEER/IWE (DVS/IIW)
REPRESENTATIVE:	ANDREAS WEPPELMANN BORN 07.10.1990 WELDING ENGINEER/IWE (DVS/IIW)
COMMENTS:	THIS CERTIFICATE IS ISSUED ON THE BASIS OF THE ASSESSMENT PERFORMED ON 10.06.2026.